

What is a good storage modulus for a 3D printed sample?

For example, Chen et al. found that the pumpkin puree-based inks with solid-liquid ratio of 1:1.167 had proper storage modulus ( $\sim 20000$  Pa) (by frequency sweep, Fig. 2P), showing weak gelation, which was conducive to maintain the 3D printed-samples structure (Chen, Zhang, Liu, & Bhandari, 2021).

What is storage modulus & loss modulus?

The storage modulus gives information about the amount of structure present in a material. It represents the energy stored in the elastic structure of the sample. If it is higher than the loss modulus the material can be regarded as mainly elastic, i.e. the phase shift is below  $45^\circ$ .

What are the rheological properties of ink?

The printability has close relationship to the rheological properties of ink. Shear thinning, moderate thixotropy and storage modulus  $G'$  are desired for a satisfactory ink. The zero shear viscosity should be in the range of 200 ~ 500 Pa.s and the infinite viscosity greater than 0.5 Pa.s. The viscosity of ink varies with shear and temperature.

How does shear stress affect the storage modulus of sylgard184 ink?

The storage modulus increases with increasing SE1700 content in the hybrid ink, and the and for Newtonian fluid pure Sylgard184 ink are constant. Figure 2 (e) shows the characteristic parameter (equation (2)) as a function of shear stress.

Can edible ink form dimensionally stable 3D-printed food structures?

This research found that the edible ink with higher storage moduli and damping factor could form dimensionally stable 3D structures, which may apply in 3D printing to estimate suitable structural heights to ensure the dimensional stability of 3D-printed food structures (Nijdam et al., 2021).

Why do 3D structures have higher storage modulus?

In other words, a 3D structure presenting a higher storage modulus is capable of withstanding higher stress before collapsing than a structure with a lower storage modulus value at a fixed nozzle diameter. Hence, it is possible to stack more layers before the structure breakdown with a higher value of  $G'$ .

A self-supportable viscoelastic ink should have storage modulus ( $G'$ ) higher than loss modulus ( $G''$ ) at rest so it is solid-like. During extrusion, with applied shear stress,  $G'$  and  $G''$  of a printable ink should be reduced and eventually  $G''$  will surpass  $G'$  representing that the ink is transferred from its solid-like viscoelastic nature ...

The dynamic stress sweep experiments were carried out to record the storage modulus ( $G'$ ) and loss modulus ( $G''$ ) in the stresses ranging from 0.1 to 1000 Pa at a fixed frequency of 1 Hz. The yield stress of ink was determined based on the crossover point (the point where  $G' = G''$ ).

Small-amplitude oscillatory frequency sweep mode was used to describe the dynamic viscoelastic characteristics. Measurement of storage and loss modulus of ink by oscillatory stress logarithmic sweep mode, where the ...

We will discuss yield stress and storage modulus of waterbased white pigment dispersions, as used in the coatings industry. ... Since 2004 Jochum is independent consultant for companies in coating and ink industry. ...

With increasing of NVP proportion, the viscosity of the inks suffered from a sudden decline at low shear rates, and then reached a plateau period. As shown in Fig. 1 b, the storage modulus ( $G'$ ) exceeds the loss modulus ( $G''$ ) at shear stresses below 35 Pa, which indicates a solid-like behavior for BMI-3 ink below this stress level. When the ...

elastic or storage modulus ( $G'$  or  $E'$ ) of a material, defined as the ratio of the elastic (in-phase) stress to strain. The storage modulus relates to the material's ability to store ...

Moreover, ink properties such as the yield stress ( $\sigma_y$ ) and storage modulus (elastic,  $G'$ ) are key parameters for determining the feasibility of ink for printing [6]. These characteristics are influenced by the solid loading of the suspension, particle geometry and size distribution, and the amount and nature of the organic additives in a ...

The results showed that the incorporation of Salvia extract into the WBPUU ink resulted in a decrease of the viscosity, yield point and storage modulus, obtaining an ink that cannot maintain the ...

The higher storage modulus observed in the 0 I:C ink also restricts the flowability of these inks and can manifest into defects arising from hang-ups at the coater edge. The addition of the polymer to the ink increases the surface tension and reduces the stabilization time as discussed earlier. The presence of an amphiphilic component allows ...

(1) (Young's Modulus):  $\sigma = E \cdot \epsilon$ ,  $\sigma = E \cdot \epsilon$ , ...

Storage modulus and damping factor appropriately represent food-ink rigidity. Higher damping factors imply higher storage moduli to ensure dimensional stability. A method is presented to screen food inks for their ability to form 3D structures of sufficient rigidity to be ...

$G' = E' \cos \delta$ , ...

Modulus (storage and loss) could illustrate viscoelastic properties (liquid-like or solid-like behavior) of edible ink, and therefore determine structure strength, chemical reaction ...

storage modulus,  $G'$ , !

For example, 1% w/w Tween20 increased the gelling temperature and storage modulus of the ink composing of low acyl gellan gum and tamarind seed xyloglucan, thus ...

non-linear and the storage modulus declines. So, measuring the strain amplitude dependence of the storage and loss moduli ( $G'$ ,  $G''$ ) is a good first step taken in characterizing visco-elastic behavior: A strain sweep will establish the extent of the material's linearity. Figure 7 shows a strain sweep for a water-base acrylic coating.

Owing to the hydrogen bonding of the highly ordered gelatin chains, the inks demonstrated storage ( $G'$ ) and loss ( $G''$ ) moduli, indicating a solid-like behavior below 10 °C. As the ...

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This breakthrough enables the 3D printing of additive-free RF aerogels using an ink with ultra-low storage modulus ( $\sim 2$  Pa, the lowest record for aerogel-based inks) and a fluid-like loss factor ( $\tan \delta > 1$ ).

(Storage Modulus)  $E''$ , ??  $E''$  ;7. ...

Important rheological properties for a prospective DIW ink include prominent shear thinning behavior, a rapid, complete, and consistent storage modulus recovery during a three-interval thixotropy test (3ITT), solid-like behavior below the yield stress, and a transition from solid-like to liquid-like behavior beyond this point.

In DIW, a high storage modulus is required to maintain the extruded ink's shape and structure. A high storage modulus also helps to reduce the midspan deflection of an overhanging structure for the desired length [76]. Common printable storage modulus values found in literature range between  $10^2$  and  $10^7$  Pa [48], [49], [63], [68], [69], [82 ...

Compared with monovalent salt species, divalent salts are significantly more efficient in aiding the flocculation and raising the storage modulus of the ink. For monovalent salt species, the salt added solely acts as a tool to screen the charges from the dispersant polymer; this reduces the repulsive electrostatic force between ceramic particles.

The effect of shear history on storage modulus of the ink is characterized and demonstrated to play an important role in structural stability. Model predictions based on the storage modulus before and after a shear excursion are shown to approximately bound experimental observations. Yielding is expected and observed in thick walls.

Fig. 2 c displays the storage modulus  $G''$  (reversible) and loss modulus  $G'''$  (irreversible) as the function of shear stress. For this ink, when shear force was low, the storage modulus of the ink was an order of magnitude

higher than that of the loss modulus, therefore the ink behaved elastically.

The lower storage modulus of the FS ink facilitated reliable data at a smaller gap size of 0.5 mm, and the higher yield stress of FS ink increased the span of the LVR. Therefore, to ensure the material reached a flow state past the yield stress, the values of maximum stress were raised to 1200, 2000, and 3000 Pa. ...

The Storage or elastic modulus  $G'$  and the Loss or viscous modulus  $G''$  The storage modulus gives information about the amount of structure present in a material. It represents the energy stored in the elastic structure of the sample. If it is higher than the loss modulus the material can be regarded as mainly elastic, i.e. the phase shift is ...

Finally, shearing experiments designed to emulate the extrusion process reveal that that 45 % of the ink's storage modulus recovers within seconds after deposition of a filament (Figure 2 c).

A high ink storage modulus ( $G'$ ) (in the order of  $10^3$ ) enables sufficient shape retention of ink upon extrusion. The loss modulus ( $G''$ ) shall be smaller than the  $G'$  at lower shear stress, such that at the quiescent state, the elastic behavior dominates the plastic behavior. As the shear stress/shear strain increases, the cross-over point ...

When the microwave radiation temperature is in the range of 95-100°C, the storage modulus of the extruded ink is significantly increased by five orders of magnitude, and the extruded ink exhibits a continuous and ...

In this sense, the DIW geometry and the structural stability of the shaped object are strongly related to rheology of the ink, storage modulus and yield stress. The ceramic inks can display a wide range of rheological behaviors by adding ceramic feedstock into the gelling agent.

The rheometer provides storage modulus ( $G'$  ... The ink with  $[\text{COOH}]:[\text{NH}_2]=1:0.1$  exhibits excellent thixotropic recovery performances, meeting the DIW requirements very well. It can be found that the viscosity decreases immediately when shear rate increases and the instantaneous recovery of viscosity happens after several shear rate cycles, ...

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